

Ref. AK

Mandich 9-10
Serial No. 09/912,129
Filing Date: July 24, 2001

990151-3A

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 61-183142
(43)Date of publication of application : 15.08.1986

(51)Int.Cl. C03B 37/018
C03C 13/04
// G02B 6/00

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| (21)Application number : 60-024128 | (71)Applicant : FUJIKURA LTD |
| (22)Date of filing : 09.02.1985 | (72)Inventor : SHIODA TAKAO HIDAKA HIROMI FUKUDA TAKERU INADA KOICHI |

(54) PRODUCTION OF GLASS CAPILLARY

(57)Abstract:

PURPOSE: To obtain a capillary for chromatography contg. a stationary phase with sufficient adhesive power and having a long life and high resolution by sintering a round rod-shaped preform of glass soot formed by a VAD method in the presence of a specified gas and by boring the resulting base material.

CONSTITUTION: A round rod-shaped porous preform of SiO₂ glass soot is formed on the tip of a starting rod by a VAD method, and it is sintered in an atmosphere of a gas contg. S and halogen such as SOCl₂ or S₂Cl₂ mixed with an inert gas such as N₂. A gas contg. S such as SO₂, SO₃ or other S oxide and a gas contg. halogen such as Cl₂, Br₂ or F₂ may be used in place of the gas contg. S and halogen. The resulting sintered body is bored to form a cylindrical glass pipe and a glass capillary is obtd. by melt-spinning the pipe.

LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

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[Date of extinction of right]